

OPTO-ANALOG DEVICES DIVISION ELECTRONIC COMPONENTS GROUP SHARP CORPORATION

# **SPECIFICATION**

DEVICE SPECIFICATION FOR	
PHOTOCOUPLER	
MODEL No.	
PC357	
Business dealing name	
PC357NTJ000F	
PC357N1TJ00F	
PC357N2TJ00F	
PC357N3TJ00F	
PC357N4TJ00F	
PC357N5TJ00F	
PC357N6TJ00F	
PC357N7TJ00F	
O PC357N8TJ00F	
PC357N9TJ00F	
PC357N0TJ00F	
Considered for CLINITH ONLY INC	
Specified for SUNTRONIX INC.	
Enclosed please find copies of the Specifications which co	
This specification sheets and attached sheets shall be both	
After confirmation of the contents, please be sure to send be	back 1 copy of the Specifications
with approving signature on each.	
CUSTOMER'S APPROVAL	PRESENTED
	DATE June 12, 2007
DATE	DATE June 12, 200 /

BY

H. Imanaka, Department General Manager of Engineering Dept.,II Opto-Analog Devices Div. **ELECOM Group** SHARP CORPORATION

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Product name: PHOTOCOUPLER
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Model No.: PC357

Business dealing name

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PC357N0TJ00F

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- When using this product, please observe the absolute maximum ratings and the instructions for use outlined in these specification sheets, as well as the precautions mentioned below. Sharp assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets, and the precautions mentioned below.

(Precautions)

- (1) This product is designed for use in the following application areas:
  - · OA equipment Audio visual equipment · Home appliances
  - · Telecommunication equipment (Terminal) · Measuring equipment
  - · Tooling machines · Computers

If the use of the product in the above application areas is for equipment listed in paragraphs (2) or (3), please be sure to observe the precautions given in those respective paragraphs.

- (2) Appropriate measures, such as fail-safe design and redundant design considering the safety design of the overall system and equipment, should be taken to ensure reliability and safety when this product is used for equipment which demands high reliability and safety in function and precision, such as;
  - · Transportation control and safety equipment (aircraft, train, automobile etc.)
  - · Traffic signals · Gas leakage sensor breakers · Rescue and security equipment
  - · Other safety equipment
- (3) Please do not use this product for equipment which require extremely high reliability and safety in function and precision, such as;
  - Space equipment Telecommunication equipment (for trunk lines)
  - · Nuclear power control equipment · Medical equipment
- (4) Please contact and consult with a Sharp sales representative if there are any questions regarding interpretation of the above three paragraphs.
- Please contact and consult with a Sharp sales representative for any questions about this product.



1. Application

This specification applies to the outline and characteristics of photocoupler Model No. PC357 (Lead free type).

2. Outline

Refer to the attached sheet, page 4.

Ratings and characteristics

Refer to the attached sheet, page 5, 6.

4. Reliability

Refer to the attached sheet, page 7.

5. Outgoing inspection

Refer to the attached sheet, page 8.

### 6. Supplement

6.1 Isolation voltage shall be measured in the following method.

- (1) Short between anode and cathode on the primary side and between collector and emitter on the secondary side.
- (2) The dielectric withstanding tester with zero-cross circuit shall be used.
- (3) The wave form of applied voltage shall be a sine wave.
- 6.2 Packaging specifications

Refer to the attached sheet, page 9, 10.

6.3 Business dealing name ("O" mark indicates business dealing name of ordered product)

Ordered product	Business dealing name	Rank mark	Ic (mA)
	PC357NTJ000F	with or without	2.5 to 30
	PC357N1TJ00F	A	4.0 to 8.0
	PC357N2TJ00F	B	6.5 to 13
	PC357N3TJ00F	С	10 to 20
	PC357N4TJ00F	D	15 to 30
	PC357N5TJ00F	A or B	4.0 to 13
	PC357N6TJ00F	B or C	6.5 to 20
	PC357N7TJ00F	C or D	10 to 30
0	PC357N8TJ00F	A, B or C	4.0 to 20
	PC357N9TJ00F	B, C or D	6.5 to 30
	PC357N0TJ00F	A, B, C or D	4.0 to 30

Test conditions
I <sub>F</sub> =5mA
$V_{CE}=5V$
Ta=25℃

6.4 This Model is approved by UL.

Approved Model No.: PC357

UL file No.: E64380

6.5 This product is not designed against irradiation.

This product is assembled with electrical input and output.

This product incorporates non-coherent light emitting diode.

6.6 ODS materials

This product shall not contain the following materials.

Also, the following materials shall not be used in the production process for this product.

Materials for ODS : CFC<sub>S</sub>, Halon, Carbon tetrachloride, 1.1.1-Trichloroethane (Methyl chloroform)



6.7 Specified brominated flame retardants

Specified brominated flame retardants (PBB and PBDE) are not used in this device at all.

6.8 Compliance with each regulation

(1) The RoHS directive (2002/95/EC)

This product complies with the RoHS directive (2002/95/EC).

Object substances: mercury, lead, cadmium, hexavalent chromium, polybrominated biphenyls (PBB) and polybrominated diphenyl ethers (PBDE)

(2) Content of six substances specified in Management Methods for Control of Pollution Caused by Electronic Information Products Regulation (Chinese: 电子信息产品污染控制管理办法).

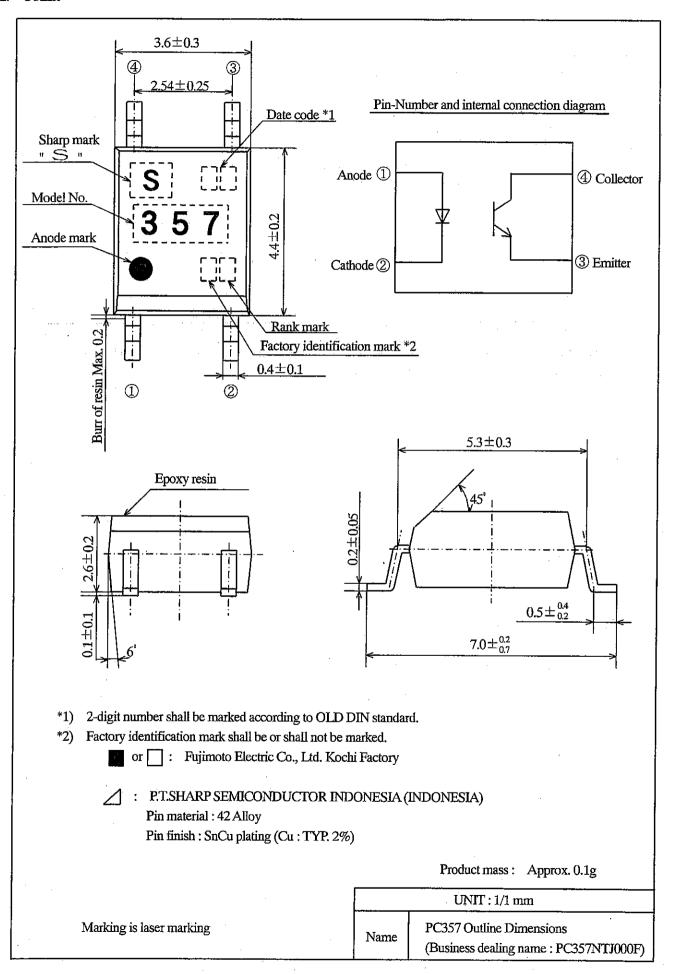
	•	Toxic and hazardous substances							
Category	Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent chromium (Cr <sup>6+</sup> )	Polybrominated biphenyls (PBB)	Polybrominated diphenyl ethers (PBDE)			
Photocoupler	✓	✓	✓	1	1	/			

<sup>✓:</sup> indicates that the content of the toxic and hazardous substance in all the homogeneous materials of the part is below the concentration limit requirement as described in SJ/T 11363-2006 standard.

#### 7. Notes

Precautions for photocouplers : Attachment-1

# 2. Outline



#### 3. Ratings and characteristics

# 3.1 Absolute maximum ratings

Ta=25°C

		Parameter	Symbol	Rating	Unit
*:		Forward current	I <sub>F</sub>	50	mA
¥ 4	*2	Peak forward current	I <sub>FM</sub>	1	A
Input		Reverse voltage	V <sub>R</sub>	6	V
	*1	Power dissipation	P	70	mW
		Collector-emitter voltage	V <sub>CEO</sub>	80	V
0		Emitter-collector voltage	V <sub>ECO</sub>	6	V
Output		Collector current	I <sub>c</sub>	50	mA
	*1	Collector power dissipation	P <sub>c</sub>	150	mW
	*1	Total power dissipation	P <sub>tot</sub>	170	mW
		Operating temperature	Topr	-30 to +100	ر ث
		Storage temperature	T <sub>sig</sub>	-40 to +125	°C
	*3	Isolation voltage	V <sub>iso(rms)</sub>	3.75	kV
	*4 Soldering temperature		T <sub>sol</sub>	260	ొ

<sup>\*1</sup> The derating factors of absolute maximum ratings due to ambient temperature are shown in Fig. 1 to 4.

## 3.2 Electro-optical characteristics

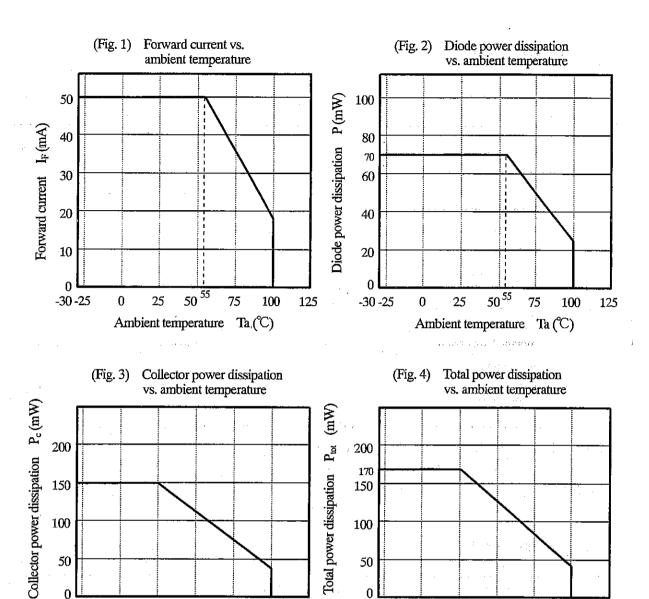
Ta=25°C

	Parameter	Symbol	Conditions	MIN.	TYP.	MAX.	Unit
	Forward voltage	$V_{\rm F}$	I <sub>F</sub> =20mA	-	1.2	1.4	V
Input	Reverse current	I <sub>R</sub>	V <sub>R</sub> =4V	-	-	10	$\mu \mathbf{A}$
	Terminal capacitance	C <sub>i</sub>	V=0, f=1kHz	-	30	250	pF
	Dark current	I <sub>CEO</sub>	V <sub>CE</sub> =50V, I <sub>F</sub> =0	- 1	-	100	nΑ
Output	Collector-emitter breakdown voltage	BV <sub>CEO</sub>	I <sub>c</sub> =0.1mA I <sub>F</sub> =0	80	-	-	V
	Emitter-collector breakdown voltage	BV <sub>ECO</sub>	$I_{E}=10 \mu$ A, $I_{F}=0$	6	_	1	V
	Collector current	I <sub>c</sub>	I <sub>F</sub> =5mA, V <sub>CE</sub> =5V	2.5	5	30	mA
	Collector-emitter saturation voltage	V <sub>CE(sat)</sub>	I <sub>F</sub> =20mA I <sub>c</sub> =1mA	-	0.1	0.2	V
Transfer	Isolation resistance	Riso	DC500V 40 to 60%RH	5×10 <sup>10</sup>	10 <sup>11</sup>	-	Ω
charac- teristics	Floating capacitance C <sub>f</sub>		V=0, f=1MHz	-	0.6	1.0	pF
	Response time (Rise)	t <sub>r</sub>	V <sub>CE</sub> =2V,I <sub>c</sub> =2mA	_	4	18	μs
	Response time (Fall)	t <sub>f</sub>	R <sub>L</sub> =100Ω	-	3	18	$\mu$ s

<sup>\*2</sup> Pulse width  $\leq$  100  $\mu$  s, Duty ratio : 0.001 (Refer to Fig. 5)

<sup>\*3</sup> AC for 1 min, 40 to 60%RH, f=60Hz

<sup>\*4</sup> For 10 s



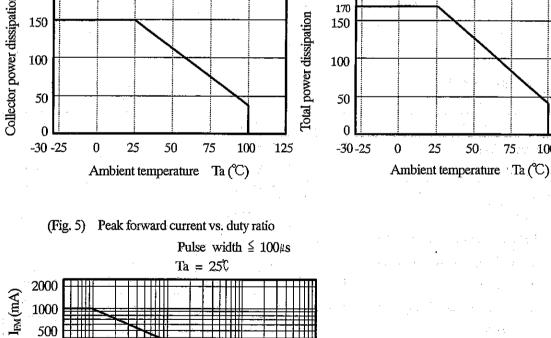
100

50

75.

100

125



5 10<sup>-1</sup>

100

Peak forward current

200 100 50

> 20 10

5 10 <sup>-3</sup>

5 10 -2

Duty ratio

5 10°

## 4. Reliability

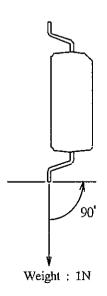
The reliability of products shall satisfy items listed below.

Confidence level: 90%

LTPD: 10 or 20

Test Items	Test Conditions *1	Failure Judgment Criteria	Samples (n) Defective(C)
Solderability *2	245±3℃,5s		n=11, C=0
Coldoning host *2	(Flow soldering) 260°C, 10 s		n=11, C=0
Soldering heat *3	(Soldering by hand) 400°C, 3 s		n=11, C=0
Terminal strength (Bending) *4	Weight: 1N 1 time/each terminal		n=11, C=0
Mechanical shock	15km/s <sup>2</sup> , 0.5ms 3 times/ $\pm$ X, $\pm$ Y, $\pm$ Z direction	$V_F > U \times 1.2$	n=11, C=0
Variable frequency vibration	100 to 2000 to 100Hz/4min 200m/s <sup>2</sup> 4 times/ X, Y, Z direction	$ \begin{vmatrix} I_R & >U \times 2 \\ I_{CEO} & >U \times 2 \\ I_C & $	n=11, C=0
Temperature cycling	1 cycle -40°C to +125°C (30min) (30min) 20 cycles test	V <sub>CE(sal)</sub> >U×1.2	n=22,C=0
High temp. and high humidity storage *5	+85℃, 85%RH, 500h	U: Upper specification limit L: Lower specification limit	n=22,C=0
High temp. storage	+125℃, 1000h		n=22,C=0
Low temp. storage	-40℃, 1000h		n=22,C=0
Operation life	I <sub>F</sub> =50mA, P <sub>tot</sub> =170mW Ta=25°C, 1000h		n=22,C=0

- \*1 Test method, conforms to EIAJ ED 4701.
- \*2 Solder shall adhere at the area of 95% or more of immersed portion of lead, and pin hole or other holes shall not be concentrated on one portion.
- \*3 It is evaluated the temperature conditions in attachment-1.
- \*4 Terminal bending direction is shown below.
- \*5 It is evaluated after washing by specified solvent in attachment-1.





## 5. Outgoing inspection

- 5.1 Inspection items
- (1) Electrical characteristics  $V_{\text{F}},\,I_{\text{R}},\,I_{\text{CEO}},\,V_{\text{CE(sat)}},\,I_{\text{c}},\,R_{\text{ISO}},\,V_{\text{iso}}$
- (2) Appearance
- 5.2 Sampling method and Inspection level

A single sampling plan, normal inspection level II based on ISO 2859 is applied. The AQL according to the inspection items are shown below.

Defect	Inspection item	AQL(%)
Major defect	Electrical characteristics Unreadable marking	0.065
Minor defect	Appearance defect except the above mentioned.	0.25



#### 6.2 Package specifications

- 6.2.1 Taping conditions
  - (1) Tape structure and Dimensions (Refer to the attached sheet, Page 9)

    The carrier tape has the heat pressed structure of A-PET material carries tape with preventing static electricity and three layers cover tape (PET material base).
  - (2) Reel structure and Dimensions (Refer to the attached sheet, Page 10)
    The taping reel shall be of plastic (PS material).
  - (3) Direction of product insertion (Refer to the attached sheet, Page 10)
  - (4) Joint of tape

The cover tape and carrier tape in one reel shall be joint less.

- (5) To repair failure-taped devices, cutting a bottom of carrier tape with a cutter. After replacing the cut portion shall be sealed with adhesive tape.
- 6.2.2 Adhesiveness of cover tape

The exfoliation force between carrier tape and cover tape shall be 0.2N to 0.7N for the angle  $160^{\circ}$  to  $180^{\circ}$ .

6.2.3 Rolling method and quantity

Wind the tape back on the reel so that the cover tape will be outside the tape.

Attach more than 20cm of blank tape to the trailer and the leader of the tape and fix the both ends with adhesive tape. One reel shall basically contain 750pcs.

- 6.2.4 Outer packing appearance (Refer to attached sheet, Page 10)
- 6.2.5 Marking

The label with following information shall be pasted at appointed place of the outer packing case.

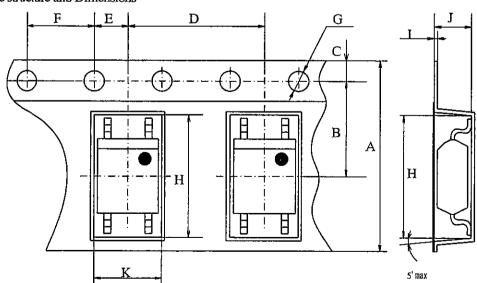
- \* Model No. \*(Business dealing name) \* Lot No. \* Quantity
- \* Country of origin \*Company name \*Inspection date specified
- 6.2.6 Storage condition

Taped products shall be stored at the temperature 5 to  $30^{\circ}$ C and the humidity 70%RH or less away from direct sunlight.

6.2.7 Safety protection during shipping

There shall be no deformation of component or degradation of electrical characteristics due to shipping.

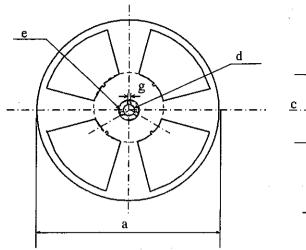
#### Carrier tape structure and Dimensions

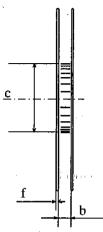


Dimensions list (Unit: mm)

Α	В	С	D	E	F	G	H	1	J	K
						+0.1				
±0.3	$\pm 0.05$	$\pm 0.10$	±0.1	$\pm 0.05$	$\pm 0.1$	-0.0	$\pm 0.1$	$\pm 0.05$	±0.1	±0.1
12.0	5.50	1.75	8.0	2.00	4.0	$\phi$ 1.5	7.4	0.30	3.1	4.0

#### Reel structure and Dimensions

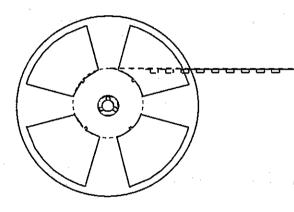


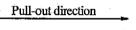


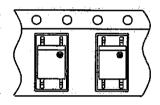
Dimensions list (Unit: mm)

a	Ь	С	d
(180)	13.5±1.5	$\phi$ 60.0 $\pm$ 1.0	φ13.0±0.5
e	f	g	<del></del>
$\phi$ 21.0 $\pm$ 1.0	2.0±0.5	2.0±0.5	

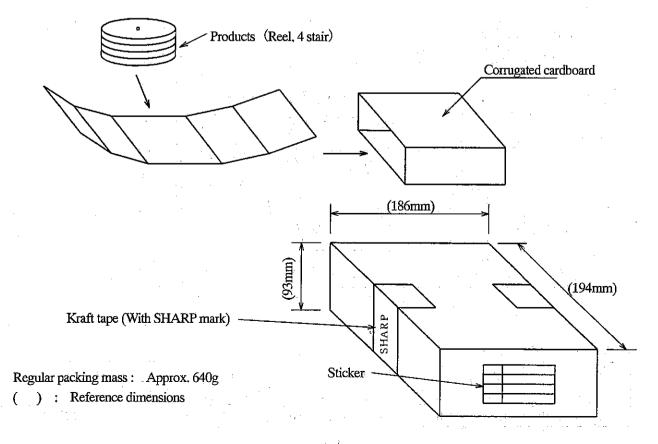
# Direction of product insertion







# Outer packing appearance





#### Precautions for Photocouplers

#### 1 Cleaning

(1) Solvent cleaning: Solvent temperature 45°C or less

Immersion for 3 min or less

(2) Ultrasonic cleaning: The effect to device by ultrasonic cleaning differs by cleaning bath size, ultrasonic power output,

cleaning time, PCB size or device mounting condition etc. Please test it in actual using condition

and confirm that any defect doesn't occur before starting the ultrasonic cleaning.

(3) Applicable solvent: Ethyl alcohol, Methyl alcohol, Isopropyl alcohol

When the other solvent is used, there are cases that the packaging resin is eroded.

Please use the other solvent after thorough confirmation is performed in actual using condition.

#### 2. Circuit design

2.1 The LED used in the Photocoupler generally decreases the light emission power by operation.
In case of long operation time, please design the circuit in consideration of the degradation of the light emission power of the LED. (50%/5years)

2.2 There are cases that the deviation of the CTR and the degradation of the relative light emission power of the LED increase when the setting value of I<sub>F</sub> is less than 1.0mA. Please design the circuit in consideration of this point.

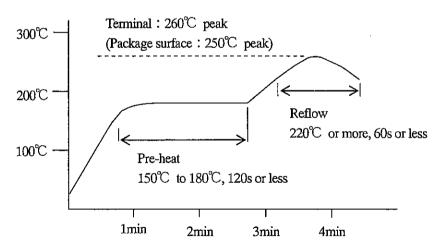
#### 3. Precautions for Soldering

(1) In the case of flow soldering (Whole dipping is possible.)
It is recommended that flow soldering should be at 260°C or less for 10 s or less

(Pre-heating:  $100 \text{ to } 150^{\circ}\text{C}$ , 30 to 80s). (2 times or less)

(2) If solder reflow:

It is recommended to be done at the temperature and the time within the temperature profile as shown in the figure below. (2 times or less)



#### (3) In the case of hand soldering

What is done on the following condition is recommended. (2 times or less)

Soldering iron temperature: 400°C or less

Time: 3s or less

the effect to the device and the PCB is different.

#### (4) Other precautions

Depending on equipment and soldering conditions (temperature, Using solder etc.),

Please confirm that there is no problem on the actual use conditions in advance